

Fig. 1

**PROCESS FLOW CHART FOR THE MANUFACTURE OF
ALENDRONATE SODIUM TABLETS 35mg and 70mg**

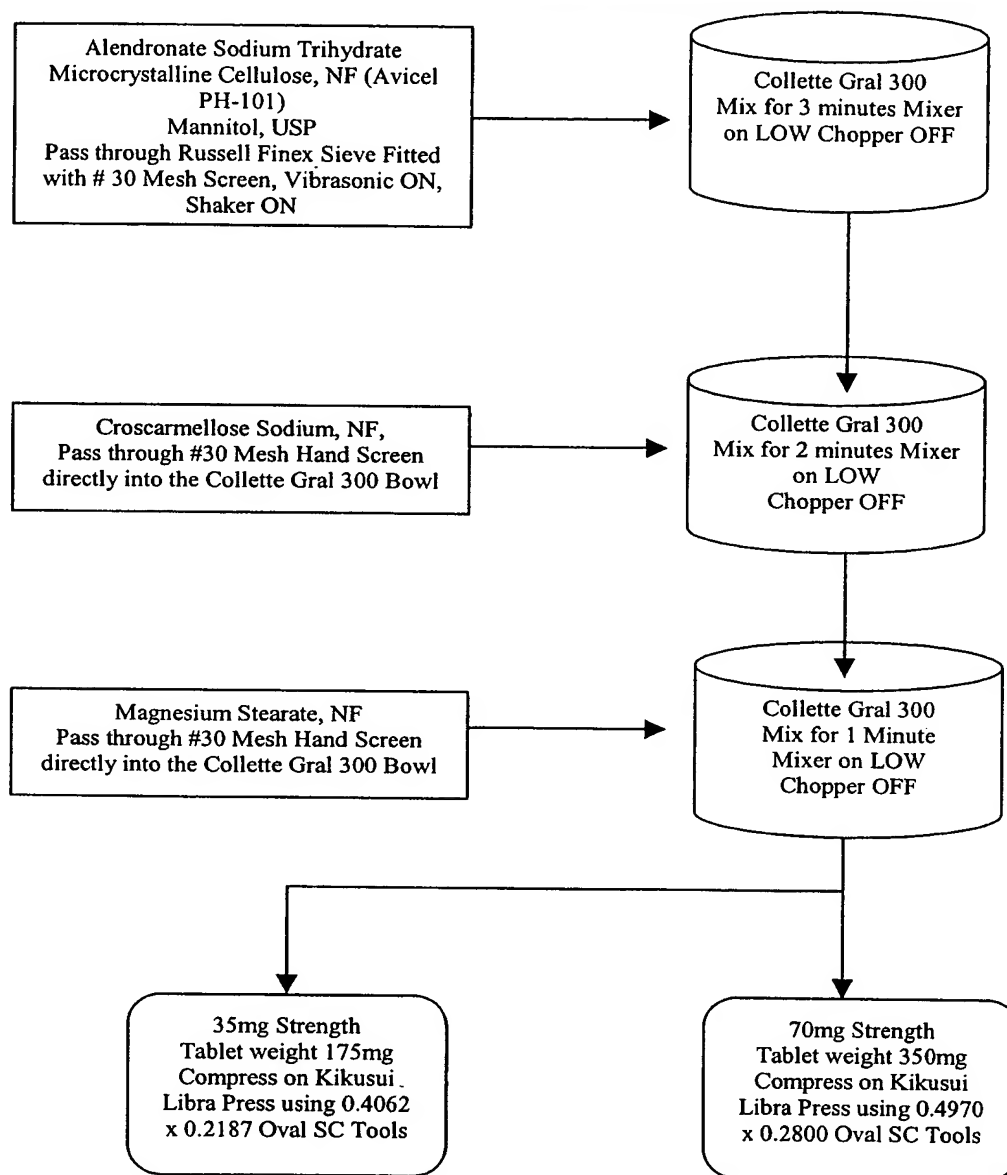


Fig. 2

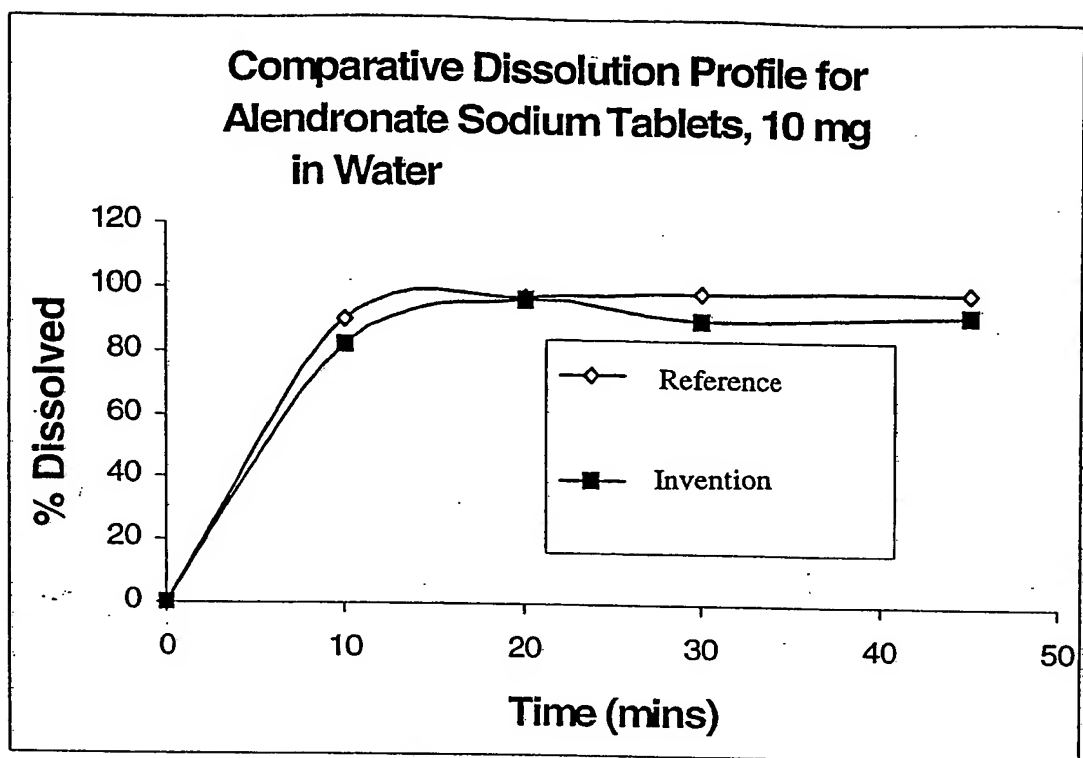


Fig. 3

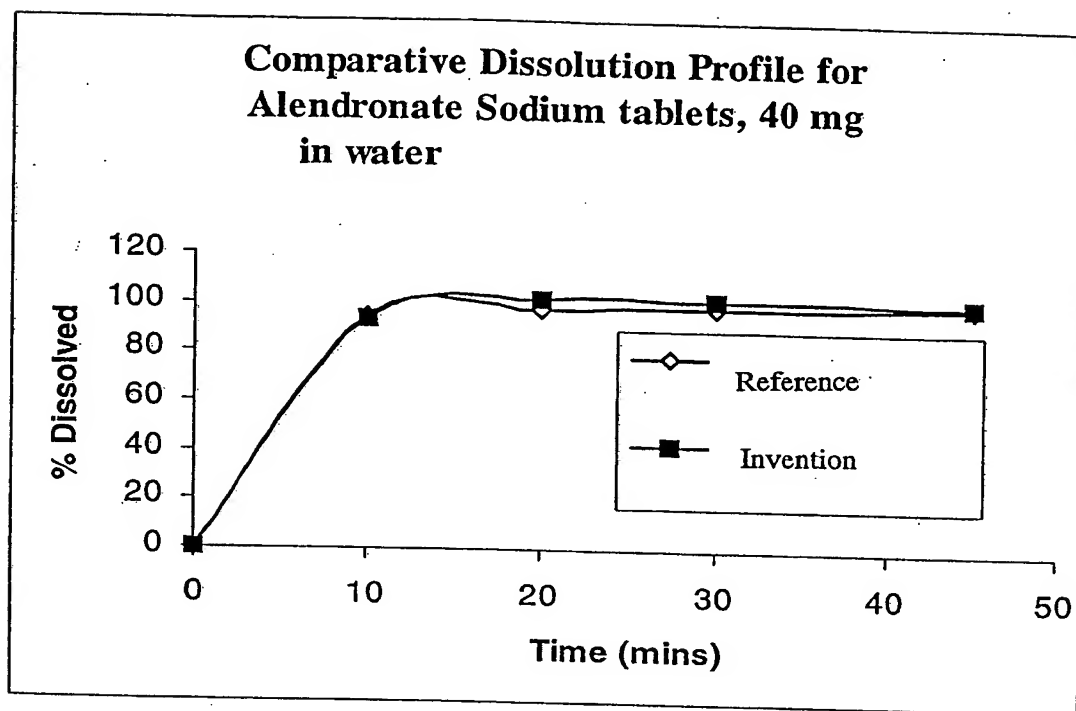


Fig. 4

Comparative Dissolution Profiles of Alendronate Sodium
Tablets 35mg in Water

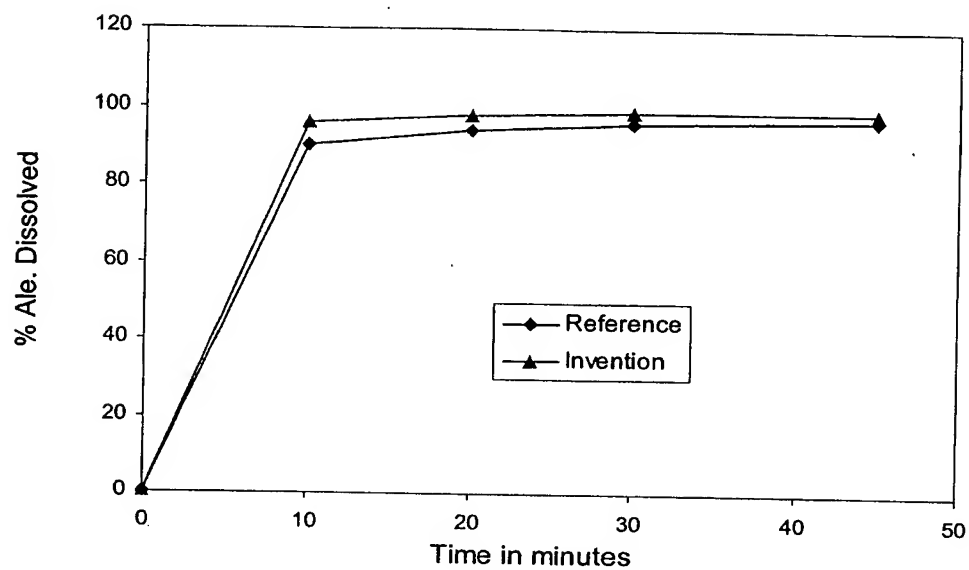


Fig. 5

Comparative Dissolution Profiles for Alendronate Sodium
Tablets 70mg in Water

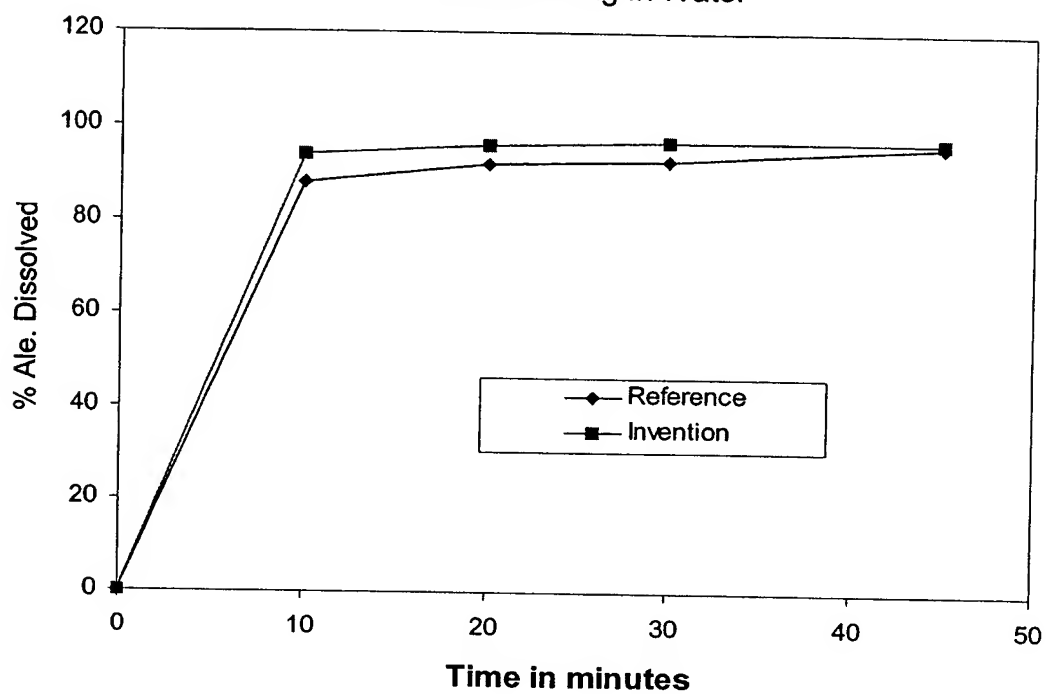


Fig. 6